



DIRECT PRINT MOTOR CODE & DATE CODE ONTO LABEL, CHARACTERS ARE TO BE BLACK & NON-REMOVABLE. DATE CODE FORMAT: -
 FIRST DIGIT - STAND FOR LOCATION CODE.
 eg. 1 FOR P01 & P12, 3 FOR 301, 8 FOR 801.
 SECOND DIGIT - STAND FOR PRODUCTION YEAR.
 eg. 8 FOR 1998.
 THIRD & FOURTH DIGITS - STAND FOR PRODUCTION WEEK.
 eg. 09 FOR 09th WEEK.
 FIFTH DIGIT - STAND FOR WEEK DAY.
 eg. 0 FOR SUNDAY, 1 FOR MONDAY, 2 FOR TUESDAY,
 3 FOR WEDNESDAY, 4 FOR THURSDAY, 5 FOR FRIDAY,
 6 FOR SATURDAY.
 LAST DIGIT - STAND FOR LOT NUMBER.

NOTES:-

1. LENGTH OF SHAFT, DIM. "A" $\underline{57.50}$ mm..
2. FRONT EXTENSION, DIM. "B" $\underline{15.75}$ mm., MEASURED WITH SHAFT PUSHED AGAINST PLASTIC END CAP.
3. DIRECTION OF ROTATION: ANTI-CLOCKWISE WHEN VIEWING MOTOR OUTPUT END WITH POSITIVE VOLTAGE APPLIED TO POSITIVE TERMINAL.
4. END PLAY: $\underline{0.50}$ mm. MAX..
5. MAX. MALE SCREW LENGTH ENGAGED INTO MOTOR HOUSING TO BE 3.0 mm..

ALL DIMENSIONS ARE IN MILLIMETRES

DO NOT SCALE DRAWING

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A		FIRST ISSUE.			
ALT. REF.	DESCRIPTION			BY	DATE
MATERIAL	FINISH	TOLERANCES		A3	
		1 DEC. PLACE ± 0.15 2 DEC. PLACES ± 3 DEC. PLACES ± ANGULAR ± 2°			
TITLE			SCALE	2 : 1	DATE
HC 315 MG MOTOR OUTLINE			DWN. BY	T.Q.H.	03/03/98
			CHK. BY		
			APP. BY		
JOHNSON ELECTRIC IND. MFTY. LTD. a Johnson Electric Group company JOHNSON BUILDING, TAI PO, HONGKONG.			DWG. NO.		
			30037-99900 A		